# **HWARRANTY**

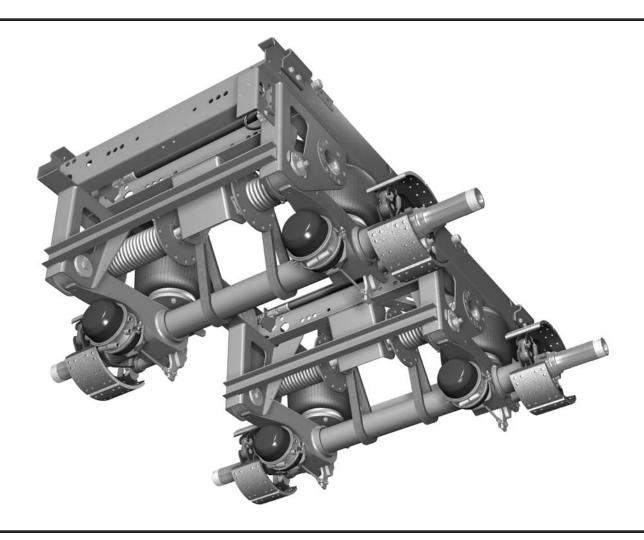
# VANTRAAX® HRRNT 40K / HRRT 50K

**SUBJECT:** Warranty Statement — USA

and Canada

**LIT NO**: L819

DATE: October 2004 REVISION: A



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# WARRANTY CONDITIONS

Hendrickson Trailer Suspension Systems (Hendrickson) warrants that all trailer suspensions shall be free of defects in material or workmanship. This warranty coverage only applies to those suspensions that have been properly assembled and installed by a trailer original equipment manufacturer (OEM), properly maintained (as described in all applicable Hendrickson publications) and used in the recommended application and within the rated capacities. All non-recommended suspension applications must receive written approval from Hendrickson in order to be covered under this warranty. This warranty is subject to the conditions, exclusions and limitations listed below.

- Please contact the Hendrickson technical service department to receive warranty authorizations and/or to obtain warranty claim numbers (800-455-0043 in the United States or 800-668-5360 in Canada). Note that the terms and coverages in this warranty document apply only to the United States and Canada. If you need warranty information for Mexico, contact Hendrickson Mexicana at +52 (81) 8156-1300.
- Prior to the warranty repair or replacement of suspension systems or parts (by a dealer or other service provider authorized by the OEM of the subject trailer), the warranty claim must first be approved by the Hendrickson technical service department. Trailer dealers should inspect all suspensions involved in a warranty claim and then contact Hendrickson for assistance.
- Parts to be returned under a warranty claim must be accompanied by an RGO (returned goods order), RGA (returned goods authorization) or the warranty claim number issued by the Hendrickson technical service department.
- Parts returned under a warranty claim number must be sent prepaid. Hendrickson will reimburse the customer for the freight charges if the returned parts are confirmed to be defective or nonfunctioning.
- Only genuine Hendrickson parts, or parts sold through Hendrickson, may be used to repair Hendrickson suspension systems. Our warranty also applies only to genuine Hendrickson parts.

- Refer to the labor allowances on pages 4 and 5 for a listing of typical repairs. Contact the Hendrickson technical service department to discuss allowances for anything not listed.
- Hendrickson has the sole discretion and authority to approve or disapprove a warranty claim, authorize the repair or replacement of nonfunctioning systems and authorize the repair or replacement of parts.

When contacting the technical service department to receive warranty authorization, costs and procedures will be determined (see labor allowance chart for a listing of typical repairs). Hendrickson will pay a specified labor allowance, determined by the Hendrickson technical service department for the authorized repair or replacement of any defective component. Hendrickson is not responsible for any additional costs that may be incurred when replacement parts or materials are not acquired through Hendrickson.

#### COVERAGE

The Hendrickson suspension warranty coverage begins when the vehicle is put into service and ends when the time period specified in the warranty-coverage table (pages 6 and 7) is reached.

The warranty shall not apply to or include any repair or replacement as a result of the following conditions:

- Accident, fire or other casualty
- Misuse or negligence including, but not limited to, overloading
- Lack of reasonable and proper maintenance
- Repairs improperly performed or replacements improperly installed
- Use of component parts, replacement or otherwise, that are not manufactured or distributed by Hendrickson
- Modifications not recommended or approved by Hendrickson (in writing)
- Uses other than those intended by Hendrickson and the trailer OEM
- Normal wear and deterioration occasioned by the use of the suspension system
- Any damage or failure caused by or otherwise attributed to any vehicle or trailer components, systems or equipment that are not manufactured or distributed by Hendrickson

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The liability of Hendrickson under this warranty is limited solely to the repair or replacement of defective material or workmanship by an authorized party. Hendrickson shall not be liable for repairs performed by any unauthorized parties. This warranty does not include any expense of or related to transportation of the parts to or from the place where the repair is to be performed or compensation for inconvenience or loss of use while the suspension system is being repaired. Hendrickson shall not be liable for any expense, loss or damage (direct, incidental, consequential or exemplary — including, but not limited to, towing expenses, downtime expenses, cargo damage, incidental charges or any other losses arising in connection with the sale, use or inability to use the suspension system) resulting from the warranty-covered part found to be defective.

No expressed warranty is given by Hendrickson with respect to its suspension systems and products except as specifically set forth herein. Any warranty implied by law, including any warranty of merchantability or fitness for a particular purpose, is limited to the expressed warranty term provided in the warranty-coverage table (pages 6 and 7).

# WARRANTY CLAIM CONSIDERATIONS

- SYSTEM PROBLEMS OR PARTS FAILURES THAT RESULT FROM IMPROPER INSTALLATION ARE THE RESPONSIBILITY OF THE INSTALLER OF THE SUSPENSION. These are not warranted by Hendrickson.
- THE HENDRICKSON TECHNICAL SERVICE
   DEPARTMENT MUST AUTHORIZE REPAIRS PRIOR
   TO THEM BEING PERFORMED. When authorizing
   repairs or services, the warranty administrator will
   determine the costs and procedures (see the labor
   allowances on pages 4 and 5 for a listing of
   typical repairs). Failure to receive Hendrickson
   authorization may result in partial or complete loss
   of warranty coverage.
- DO NOT DESTROY THE PARTS BEING CONSIDERED FOR WARRANTY! All parts in question must be returned to Hendrickson for evaluation. Failure to return such parts may result in partial or complete loss of warranty coverage.

#### FILING WARRANTY CLAIMS

1. Review warranty coverage for the component(s).

If the component complies with the stated time period for warranty coverage, continue with step two.

- 2. Locate, record and provide to Hendrickson the following information:
  - Hendrickson suspension model number
  - Hendrickson model serial number
  - Type of vehicle, name of vehicle manufacturer and VIN (vehicle identification number)
  - Approximate number of suspension miles
  - Model's in-service date
  - Description of the system problem and/or the part number of the non-functioning part
  - Special application approval documentation (if applicable)
- 3. Contact the proper authority:
  - A. IF YOU ARE AN END USER (OWNER) OR DEALER: Report the problem to the trailer manufacturer or the suspension installer.

If the problem is not related to installation, the manufacturer or installer will contact Hendrickson to file the warranty claim.

#### B. IF YOU ARE A TRAILER MANUFACTURER:

Contact the Hendrickson Trailer technical service department at 800-455-0043 (in the United States) or at 800-668-5360 (in Canada) and provide the information recorded in step two.

The technical service department will issue an RGO, RGA or warranty claim number for each submitted claim. All parts to be returned to Hendrickson or its vendors must be labeled with this claim number and shipped within 60 days for timely processing of the warranty claim.

4. Submit a work order job description with your RGO, RGA or warranty claim number describing what is to be repaired or replaced (refer to the standard repair times listed on pages 4 and 5). This work order job description should be as itemized and detailed as possible for prompt processing and maximum consideration.



### LABOR ALLOWANCES

The standard repair times listed here include but are not limited to the parts in the itemized description. It may be necessary to remove and install additional parts not included in the basic descriptions in order to complete the warranty repair.

Detailed repair descriptions must be included with the submitted warranty claim.

If a warranty claim is submitted with a repair time in excess of the following standard repair times, then a detailed description explaining the reason for the excess is required.

The following labor allowances have been based upon work conducted by various repair facilities and include technician set-up time, diagnostic time and consideration of applicable supervisory/administration requirements.

# COMPONENT DESCRIPTION TIME(HOURS)

TRI-FUNCTIONAL® BUSHINGS 5.5 (per axle) Includes:

- Release and restore coil spring tension\*
- Removal and replacement of:
  - TRI-FUNCTIONAL BUSHINGS\*
  - Bushing tube spacers
  - Pivot connection hardware\*
- Axle alignment\*

Bushing tube spacers 3.0 (per axle) Includes:

- Release and restore coil spring tension\*
- Removal and replacement of:
  - Bushing tube spacers
  - Pivot connection hardware\*
- Axle alignment\*

#### Air spring/piston

Each air spring (up to three) 1.0
Each additional air spring .5
Includes:

- Blocking coil spring (refer to L765 Maintenance Procedure)\*
- Removal and replacement of:
  - Air spring(s)

### COMPONENT DESCRIPTION TIME(HOURS)

Frame bracket (welded)

Single frame bracket 6
Pair frame brackets per axle 10
Includes:

- Release and restore coil spring tension\*
- Removal and replacement of retainer shaft assembly (if equipped)\*
- Removal and replacement of end cap castings\*
- Removal and replacement of:
  - Pivot connection hardware\*
- Axle alignment\*

Axle alignment (dual axles with QUIK-ALIGN®) 1.0 Includes:

- Blocking coil spring (refer to L765 Maintenance Procedures)\*
- Removal and replacement of:
  - QUIK-ALIGN pivot connection hardware\*

#### Coil Spring

Includes:

- Release and restore coil spring tension\*
   1.5 (per axle)
- Removal and replacement of:
  - Retainer shaft assembly (if equipped)\* .5 (per axle)

- Coil spring(s)\* .5 (per axle)

#### Valves

Height control valve 1.0

Includes:

- Removal and installation of height control valve linkage
- Ride height adjustment

Height control valve linkage	.5
Solenoid valve	1.0
Air pilot valve	1.0
Brake protection valve	1.0
Flipper valve	1.0
Dial-a-ride	1.0
Hand control valve	1.0
Manual exhaust valve	1.0

Brake chamber .8

Brake hose (relay valve to brake chamber) .5

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<sup>\*</sup> Installed/performed following Hendrickson publication L765, VANTRAAX HRRNT 40K / HRRT 50K Maintenance Procedures (available at www.hendrickson-intl.com).



COMPONENT DESCRIPTION	TIME(HOURS)	COMPONENT DESCRIPTION	TIME(HOURS)
ABS wheel sensor (one) Includes: • Removal and installation of: - Tire/wheel assembly - Brake drum	1.01	<ul> <li>ABS valves and sensor v</li> <li>Brake chambers</li> <li>Slack adjusters</li> <li>S-cams and S-cam bear</li> <li>Brake linings and hardw</li> </ul>	rings
Adjust ABS wheel sensors (up to four	.51	Slider box replacement (HRR mode Includes:	els) 18.0
ABS relay valve	1.01	Release and restore coil sprii     Removal and replacement of	
ABS modulator valve	1.11	Pivot connection hardwo      Axle alignment*	
ABS electronic control unit (ECU)	1.11	Removal and installation of:     Railroad transfer compositions	nents (all avles)
Slack adjuster	.7	Retainer shaft assembly     Tire/wheel assembly	
Brake camshaft (does not require hub Includes:  Removal and installation of: Tire/wheel assembly Brake drum Slack adjuster Brake adjustment  Cam tube assembly (does not require drum or hub removal) Includes: Removal and installation of: Slack adjuster Brake adjustment  Wheel end (complete; includes removinstallation of tire/wheel assembly) Inner wheel seal Hub Wheel studs (up to three) Hub cap/gasket (tire/wheel removinstallation of tire/wheel removinstallation of three)	val and 1.0 1.4 1.7	- Air springs - Shocks and shock mour - Air lines - One air reservoir and mo - Air valves - Suspensions - Brake lines - Brake valves - ABS valves and sensor v - Height control valve - QUIK-DRAW™ slider pin  Does not include: • Additional air reservoirs and • SURELOK® trailer ride height  Additional labor time is requi	ounting brackets wiring n-pull mechanism mounting brackets locking system
not required)	.5	QUIK-DRAW linear actuator (HRR r Front	models):
HALF-TRAAX Includes:  Release and restore coil spring Removal and replacement of: Pivot connection hardware* Axle alignment* Removal and installation of: Tire/wheel assembly Hubs and drums Air springs Shocks and shock mounting Height control valve	<b>k</b>	Rear  Pivot connection hardware Includes:  Removal and replacement of Existing pivot connection Axle alignment*  * Installed/performed following Hendric L765, VANTRAAX HRRNT 40K / HRR Procedures (available at www.hendr Includes troubleshooting.	1.0 (per axle) f: n hardware* ckson publication RT 50K Maintenance



# **COVERAGE TABLE**

The coverage periods in this table apply when the suspension has been properly assembled and installed by a trailer original equipment manufacturer (OEM), properly maintained (as described in all applicable Hendrickson publications) and used in the recommended application and within the rated capacities. For more warranty coverage information, contact the Hendrickson technical service department at 800-455-0043.

ITEM DESCRIPTION	SUSPENSION TYPE	PARTS	LABOR	COMMENTS (RESTRICTIONS, ETC.)
SUSPENSION COMPONENTS				
Axle/Trailing Arm Assembly	HRRNT 40K HRRT 50K	3 years	1 year	
Trailing Arm-to-Axle Connection	HRRNT 40K HRRT 50K	10 years	5 years	
Frame Brackets (Hangers)	HRRNT 40K HRRT 50K	3 years	1 year	
TRI-FUNCTIONAL® II Bushings and Bushing Tube Spacers	HRRT 50K	5 years	3 years	
TRI-FUNCTIONAL® III Bushings and Bushing Tube Spacers	HRRNT 40K	5 years	3 years	
QUIK-ALIGN® Pivot Assembly	HRRNT 40K HRRT 50K	1 year	1 year	
Air Springs	HRRNT 40K HRRT 50K	1 year	1 year	
Air and Electronic Controls	HRRNT 40K HRRT 50K	1 year	1 year	
	SLIDER	ASSEMBLY CON	<b>MPONENTS</b>	
Slider Box Assembly Components	HRRNT 40K HRRT 50K	3 years	1 year	Includes pins. Railroad transfer components not included.
ALL OTHER SUSPENSION AND SLIDER COMPONENTS <sup>1</sup>				
Suspension and Slider Components	HRRNT 40K HRRT 50K	1 year	1 year	
QUIK-DRAW® SLIDER PIN-PULL MECHANISM				
Air Control Components	HRRNT 40K HRRT 50K	1 year	1 year	
Air Actuator	HRRNT 40K HRRT 50K	3 years	3 years	

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<sup>&</sup>lt;sup>1</sup>Includes suspension and slider components that are **1)** not specifically covered in this table and **2)** manufactured and distributed by and for Hendrickson.



# COVERAGE TABLE (CONTINUED)

ITEM DESCRIPTION	SUSPENSION TYPE	PARTS	LABOR	COMMENTS (RESTRICTIONS, ETC.)	
RAILROAD TRANSFER COMPONENTS					
Axle Lift Components	HRRNT 40K HRRT 50K	1 year	1 year		
Retainer Shaft Assembly (If Equipped)	HRRNT 40K HRRT 50K	1 year	1 year	If equipped.	
BRAKE COMPONENTS					
Brake Lining and All Brake Related Hardware	HRRNT 40K HRRT 50K	1 year	1 year	Excludes normal wear.	
Brake Camshaft	HRRNT 40K HRRT 50K	3 years	1 year		
Cam Tube	HRRNT 40K HRRT 50K	3 years	1 year	Excludes brake camshaft wear.	
AFTERMARKET					
Replacement Parts	HRRNT 40K HRRT 50K	1 year	N/A	Requires original purchase or installation invoice.	



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