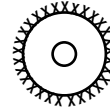
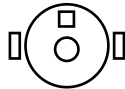


# HT/HS/HK SERIES TORQUE SPECIFICATIONS

	Ft-Lbs (N•m)		Ft-Lbs (N•m)
QUIK-ALIGN® Pivot Bolt (1)	.505-595 (685-807)	Shock Bolts	.210-235 (285-319)
Welded Pivot Bolt (1-1/8" Dia.)(2)	750-825 (1017-1119)	Upper Air Spring Nut	.80-100 (108-136)
U-Bolts	.475-525 (644-712)	Lower Air Spring Nut	.40-50 (54-68)

1) QUIK-ALIGN  
Pivot Connection



2) Welded Pivot  
Connection

## CAUTION

**Do not apply additional lubricant; it can cause overclamping or fastener failure.**

**IMPORTANT:** For **QUIK-ALIGN®** pivot connections, a torque wrench is not required when installing a new shear-head pivot bolt and a prevailing-torque nut. During tightening, the bolt's shear-head feature will shear after achieving proper torque. Use two (S-24679) QUIK-ALIGN pivot bolt kits per axle during a realignment.

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