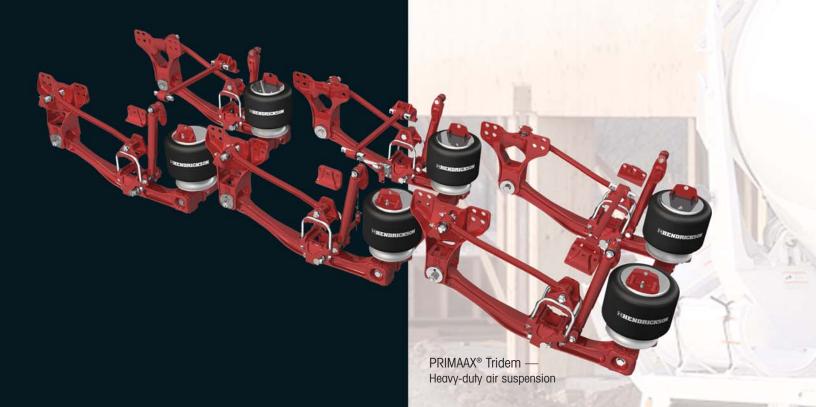
THE SUSPENSION SOLUTION FOR

TRIDEM REAR-DISCHARGE MIXERS

HPRIMAAX®

Tridem Air Suspension System

Hendrickson has developed a revolutionary air suspension package for rear-discharge mixers. This solution increases payload, performance and durability, saving hundreds of pounds over traditional suspension configurations. Specify PRIMAAX® heavy-duty air suspension system for your tridem rear-discharge mixer.



For additional information, call **630.910.2800** or visit the Hendrickson website at **www.hendrickson-intl.com**.





QUIK-ALIGN® Genuine Hendrickson Torque Rods Allows easy axle Three-rod configuration reduces axle stress, welding and complexity alignment without shims Maintain axle position and pinion angle throughout axle travel Reduces maintenance time Premium rubber bushings increase service life **Support Beams** and helps extend tire life Designed for optimum wheel-end clearance and articulation durability requirements **Axle Connections** D-pin axle connection decreases torsional axle stress for reduced maintenance and Height Cross Beams increased joint integrity **Control Valve** Seamless drawn fabrication Integrated axle stop contact pads Maintains proper reduce axle stress suspension ride height Maintain clamp load to reduce the need for re-torque

Absorbers Positioned and tuned for optimum damping characteristics

Heavy-duty Shock

Protect air springs from overextension

- Rugged forged design for peak loading and greater
 - Robust rubber bushings improve service life and eliminate lubrication

- technology forms a robust torsion system with forged support beams, improving
- Integrated air spring mounts
- Increased ground clearance versus similar air suspensions
- Stability and handling Heavy-duty forged beams and a unique cross brace interact to form a rigid torsion and stabilizer system for increased vehicle stability and handling

Air Springs

in uneven terrain

Large-volume, low-frequency

Equalize load between axles

design for improved ride

- Mobility and traction Up to 12.5 inches of unrestricted diagonal wheel articulation provide outstanding traction for confidence to tackle demanding jobs
- Comfort and protection Specially designed, large-volume, low-frequency air springs ensure optimal ride performance and vehicle protection
- Unique suspension geometry Parallelogram design significantly reduces suspension-induced vibration to protect equipment and components from damage
- **No lubrication** Heavy-duty rubber bushings reduce maintenance

Axle welding eliminated for reduced

axle stress

| | Capacity | Installed Weight ¹ | Axle Configuration | GCW Approval | Site Travel Rating ² | Axle Travel ³ | Ground Clearance | Lift Axles | Ride Heights | Engine Torque Restictions | Axle Spacing |
|------------|-------------|----------------------------------|-----------------------|--|------------------------------------|-----------------------------|---------------------|------------|--------------------|------------------------------|-----------------|
| PAX 690 | 69,000 lbs. | 1,590 lbs. | Tridem | See Axle Manufacturer Recommendation | 76,000 lbs. | 8 in. | 10.75 in. | Approved | 8.5 to 15.5 in. | None | 52 to 60 in. |
| PAX 780 | 78,000 lbs. | 1,926 lbs. | Tridem | See Axle Manufacturer Recommendation | 90,000 lbs. | 8 in. | 10.75 in. | Approved | 8.5 to 10.0 in. | None | 54 to 60 in. |

- 1. Installed weight includes complete suspension; torque rods; axle and frame brackets, and all hardware. Published weight is for standard PRIMAAX suspension using 10-inch ride height. Other configurations may change weight.
- 2. Site travel rating operators using vehicles equipped with liftable push or tag axles must not exceed published ratings. Ratings are limited to no more than five percent of vehicle operation at a speed not to exceed five mph. Liftable pusher or tag axles should be raised (or unloaded) to improve vehicle maneuverability in off-road use or when vehicle is empty. Site travel ratings are consistent with specifications and must not be exceeded.
- 3. Axle travel may be limited by vehicle manufacturer; axle stop settings may restrict suspension's articulation.

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