



**HXL7™ Wheel End
with PRECISION320™ Nut System**

DO NOT remove this hubcap without first contacting
Hendrickson Technical Services in the United States
at 866-743-3247 or in Canada at 800-668-5360.

L1142 Rev A 09-11 ECN 20170

Printed in the United States of America.

DECAL SPECIFICATIONS

The type of material and adhesive used to produce and apply a decal is determined by the printer according to [Table 1](#) of Hendrickson Trailer Division Technical Literature Style Guide. The table must be included in the non-printable area of the decal.

ACTUAL SIZE:

Special Instructions:

Width Constraint ¹	Height Constraint ¹	Exposure to Sunlight ²	Water Resistant ³	Water Proof ⁴	Special Adhesive	Paint Mask ⁵	Heat ⁶	Cold ⁷	Extreme Wind ⁸	Writable ⁹

- ¹ Relative to intended location, maximum or minimum size constraints must apply as listed. None if left blank.
- ² Must not fade when exposed to sunlight over life of decal.
- ³ Be able to resist rain water and hold position. Usually mounted vertically or at an incline such that water easily runs off.
- ⁴ Able to hold position and not degrade when submersed or hold standing water.
- ⁵ Covered with a removable mask. The mask should include a pull tab for ease of removal after painting.
- ⁶ Remain in tact and not fade or degrade in hot temperatures. X = default values specified in [Table 2](#).
- ⁷ Hold position at low temperatures. X = default values specified in [Table 2](#).
- ⁸ An example of this would be a hubcap decal that is exposed to spinning and exposure to the wind and any particles carried within it.
- ⁹ Must be able to write on decal with permanent marker or ball point pen.

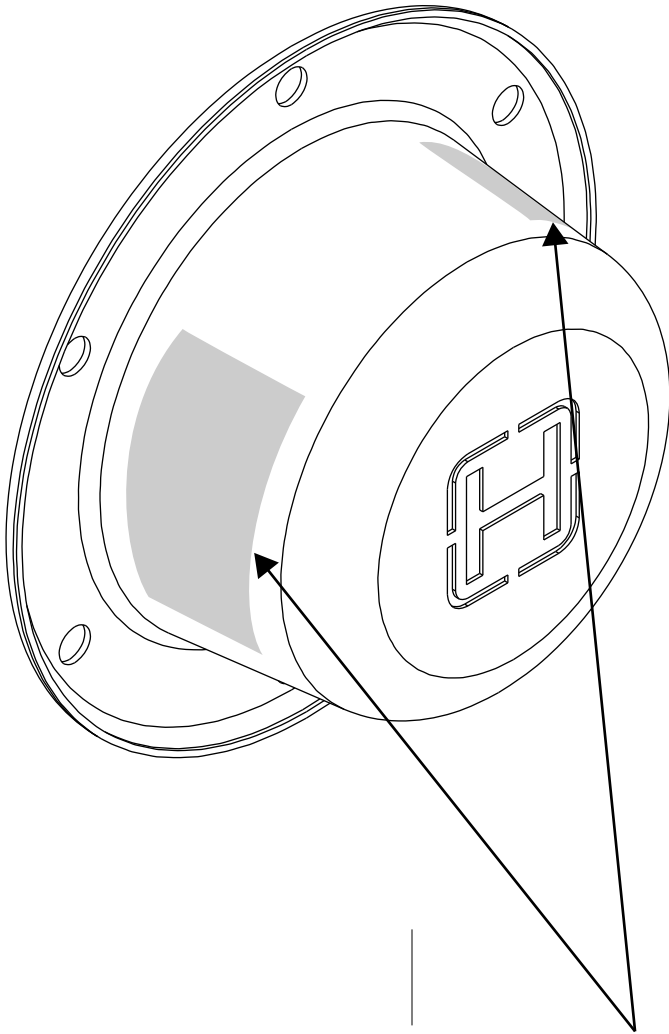
Table 1: *Hendrickson approved decal adhesives*

ADHESIVES

The following are preferred adhesives for Hendrickson Trailer decals. They have been tested with favorable results in Hendrickson Trailer applications. Hendrickson must be contacted prior to using other adhesive types.

Property	Fasson® TL2	P1480
Manufacture	Fasson	3M
Manufacture web site	www.na.fasson.com	www.3m.com
Adhesive type	Hot melt rubber	High performance tackified acrylic
Minimum application temperature	35° F (2° C)	40° F to 120° F (5° C to 49° C)
Service temperature range	-65° F to 150° F (-54° C to 65.5° C)	-20° F to 140° F (-29° C to 60° C)

Table 2: *Hendrickson approved decal adhesives*



Hubcap shown for decal mounting purposes only.

Mount decals 180° apart.

HENDRICKSON

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(actual size)